

## Technical Data

### Vertical Machining Centers

MC 324 / MC 331 / MC 332 / MC 337 / MC 338



# Sizes and weight

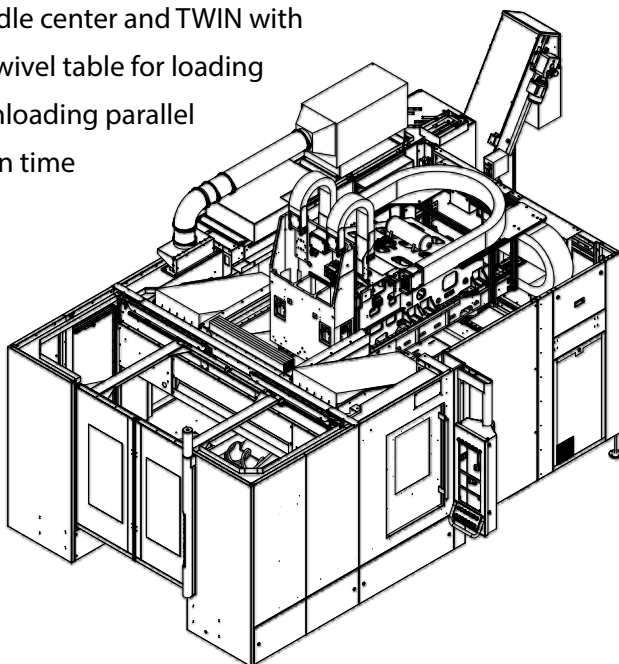
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Machine data	MC 324		MC 331		MC 332			MC 337			MC 338	
Type	Single	TWIN	Single	TWIN	Single	TWIN	TWIN <sup>2</sup>	Single	TWIN	TWIN <sup>2</sup>	Single	TWIN
Height mm	2805	2805	3200	3200	3245	3245	3245	3690	3690	3690	3690	3690
Width mm	2500	2500	4000	4000	4010	4010	4010	4820	4820	4820	4820	4820
Depth mm	4540	4540	4200	4200	4875	4875	4875	6090	6090	6090	6090	6090
Weight kg	7500	7700	7600	7800	14300	14500	14800	17000	17400	17600	17100	17500

## MC 338

1-spindle center and TWIN with  
180° swivel table for loading  
and unloading parallel  
to main time



### MC 338 TWIN

#### Performance

Spindle distance	mm	–	600
Spindle drive	kW	65	2 x 65
Torque	Nm	400	2 x 400
Spindle speeds	r.p.m.	10000	

#### Working ranges

X-axis	mm	800	
Y-axis	mm	550	
Z-axis	mm	550	
High speeds	m/min	65	
Acceleration	g	up to 1.1	up to 1

#### Tools

		HSK-A100	
Number		40/64	2 x 20/32
Weight	kg	5/18	
Diameter	mm	148/250	
Length	mm	400	
Chip-to-chip time	s	3.3	3.4

#### Controls

Fanuc 31 i-A5/Siemens 840D sl

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